

0 ... 1 mg/m³ See table below



Shuttle valves (OR)

- Qn = 80-6100 l/min
- Pipe connection
- Compressed air connection input M5 G 1/8 G 1/4 G 3/8 G 1/2 G 3/4 G 1
- Compressed air connection output M5 G 1/8 G 1/4 G 3/8 G 1/2 G 3/4 G 1



Туре Poppet valve Sealing principle Soft sealing Logic function Shuttle valves (OR) Working pressure min./max. 1 ... 10 bar Ambient temperature min./max. 0 ... 80 °C Medium temperature min./max. 0 ... 80 °C Medium Compressed air Max. particle size 5 µm

2 (A) 1 (E₁) (E₂)

Technical data

Part No.	Compressed air connection	Compressed air connection	Flow	Housing
	Input	Output	Qn	
0821000004	M5	M5	80 l/min	Polyamide
0821000002	G 1/8	G 1/8	640 l/min	Aluminum
0821000003	G 1/4	G 1/4	1550 l/min	Aluminum
0821000010	G 3/8	G 3/8	2150 l/min	Aluminum
0821000011	G 1/2	G 1/2	2300 l/min	Aluminum
0821000014	G 3/4	G 3/4	4800 l/min	Aluminum
0821000015	G 1	G 1	6100 l/min	Aluminum

Oil content of compressed air

Weight

Part No.	Threaded bushing	Weight	Fig.
0821000004	Brass	0,011 kg	Fig. 1
0821000002	Aluminum Steel	0,038 kg	Fig. 2
0821000003	Aluminum Steel	0,12 kg	Fig. 2
0821000010	Aluminum	0,4 kg	Fig. 3
0821000011	Aluminum	0,36 kg	Fig. 3
0821000014	Aluminum	0,51 kg	Fig. 4
0821000015	Aluminum	0,46 kg	Fig. 4

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar



Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

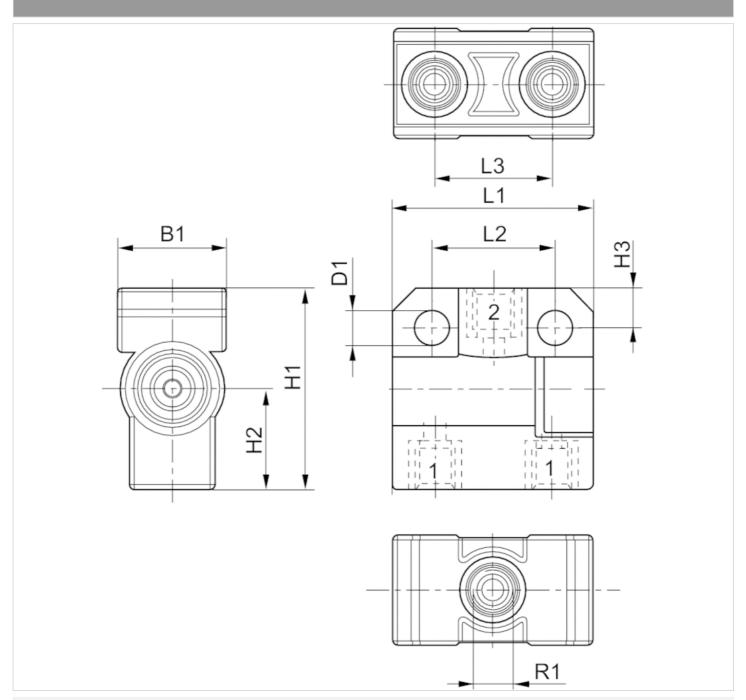
Technical information

Material	
Housing	Polyamide Aluminum
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Brass Aluminum Steel Aluminum





Fig. 1



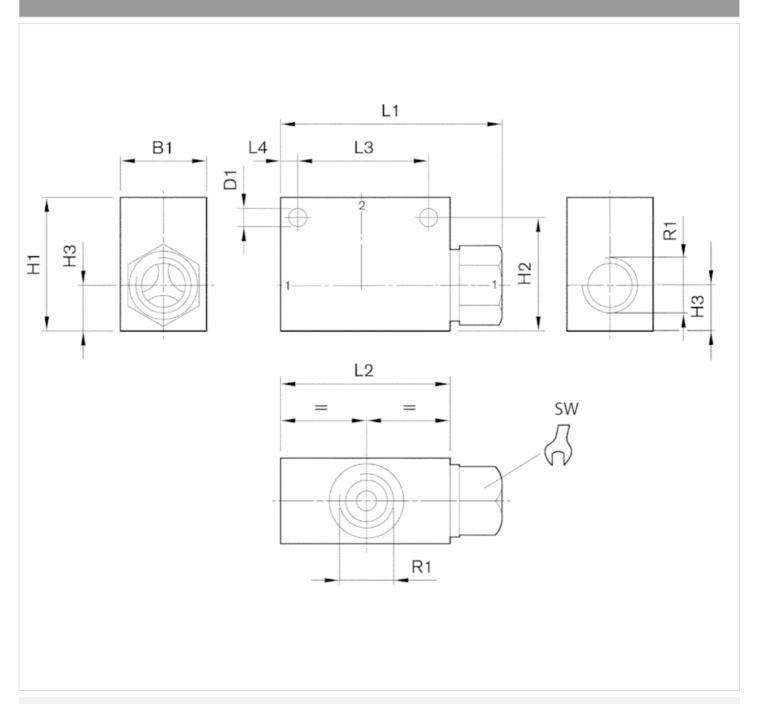
Part No.	R1	D1	L1	L2	L3	L4	H1	H2	Н3	B1	SW	*
0821000004	M5	4.3	26	16	15	_	26	13	5	14	-	5

^{* =} depth of thread





Fig. 2

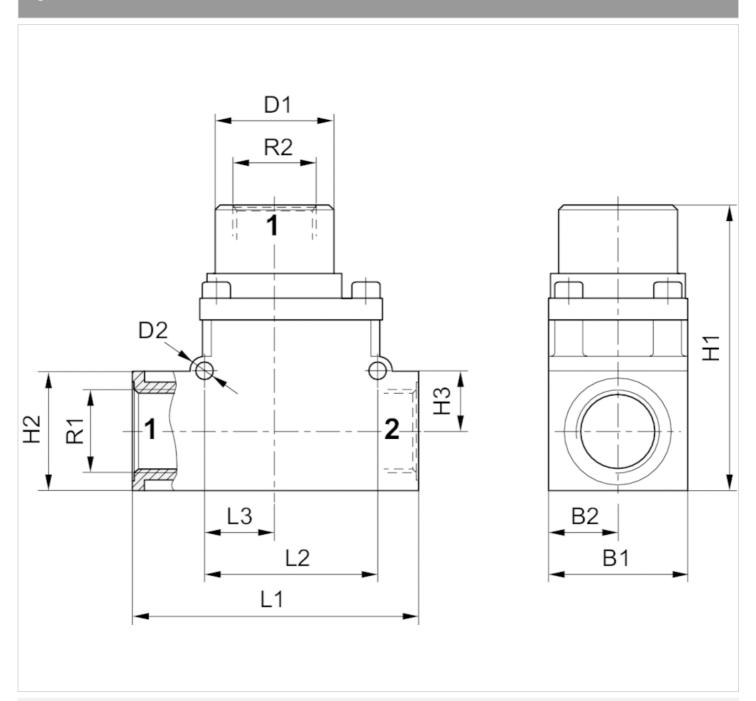


Part No.	R1	D1	L1	L2	L3	L4	H1	H2	НЗ	B1	SW	*
0821000002	G 1/8	4.3	42	32	25	3.5	25	21	8.5	16	14	8
0821000003	G 1/4	5.5	67.5	55	38	8.5	36.2	30.2	13.2	25	22	12

^{* =} depth of thread



Fig. 3

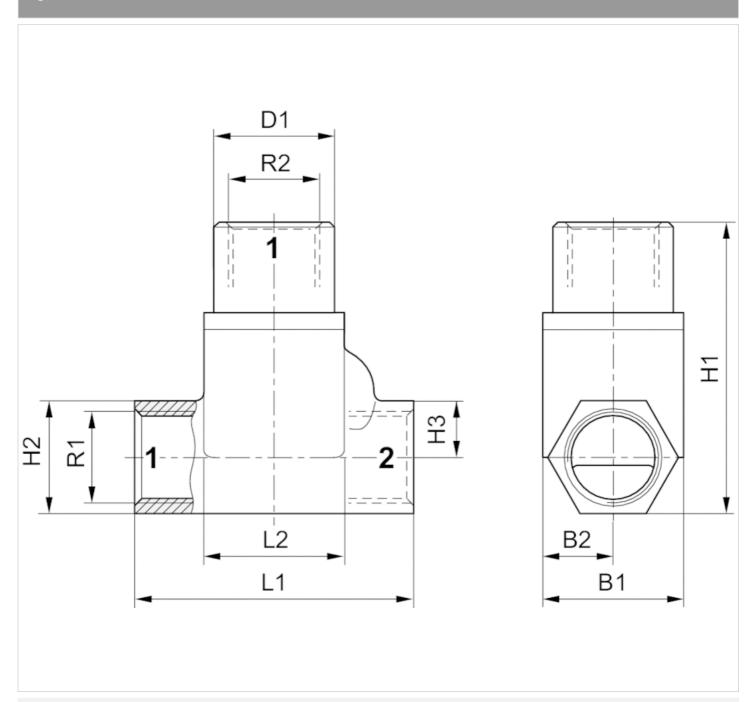


Part No.	R1	R2	D1	D2	L1	L2	L3	H1	H2	НЗ	B1	B2
0821000010	G 3/8	G 3/8	34	4.5	72	44	18	72	30	15	35	17.5
0821000011	G 1/2	G 1/2	34	4.5	72	44	18	72	30	15	35	17.5



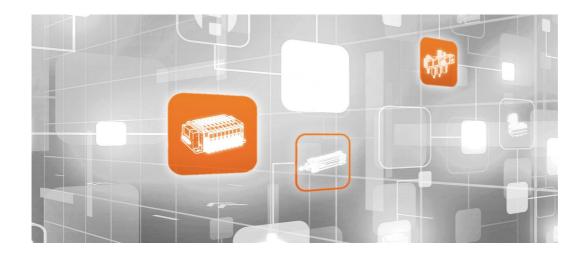


Fig. ₄



Part No.	R1	R2	D1	D2	L1	L2	L3	H1	H2	НЗ	B1	B2
0821000014	G 3/4	G 3/4	44	-	100	51	-	107	41	20.5	50	25
0821000015	G 1	G 1	44	_	100	51	-	107	41	20.5	50	25

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